

Mascara - 4000 Caresse

Reference Number LVI20.17AB

Phase A	Dosage (%)
Daikon Radish Extract Raphanus sativa (radish) seed extract	5,16
Luvocare wax carnauba T3 Cera Alba	5,16
Luvocare wax synthetic beeswax Synthetic Beeswax	3,87
Stearic Acid	7,09
Luvocare wax vegan CC Copernifera (carnauba) cera, Stearic Acid, Ricinus communis seed oil	8,38
Hest CPW Clear Palm wax Dimethylolpropane tetra palm kernelate	2,58
Phase B	
Iron oxide black Ci 77499	10,00
Phase C	
Aqua	50,56
Glycerin	2,00
Triethanolamine	3,00
Hydroxyethylcellulose	0,50
Phase D	
Orgasol® 4000 EXD NAT COS CARESSE Nylon 6/12	1,50
Phase E	
Isocide HCG 1,2-Hexanediol, Caprylyl Glycol	0,20

VISCOSITA' (S7 20RPM) : 135000 mPas

PH : 7.60

LEHVOSS Personal Care

LEHVOSS ITALIA, Via Celeste Milani 28, 21040 Origgio (VA) – ITALY - info@lehvoss.it – www.lehvoss.it - Formula Brief - Cosmetics 03/2016



The information presented herein is believed to be accurate and reliable, but is presented without guarantee or responsibility on the part of Lehmann&Voss&Co. and affiliates. Further, nothing contained herein shall be taken as an inducement or recommendation to manufacture or use any of the herein described materials or processes in violation of existing or future patents. The following formulation is based on our best knowledge and it is only provided as an indication. The end user must verify itself the applicative characteristics and stability. Lehmann&Voss&Co. and affiliates do not give any guarantee in what regards, and disclaim any responsibility for the use of this formulation.

Procedure

- Prepare and heat phase A at 85-90°C under stirring
- Prepare and heat phase C at 85-90°C under slow stirring
- When phase C is homogeneous, add phase B under stirring around 800-900 rpm
- When phase A is homogeneous, add it into phase B+C at same conditions and parameters
- Cool down the temperature at 45-50°C under stirring and then add phase D
- At the end add phase E at 35-40°C under stirring and fill the pack